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A Self-Ordered, Crystalline Glass, Mesoporous Nanocomposite with High Proton Conductivity of 2 \times 10⁻² S cm⁻¹ at Intermediate Temperature

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Fuel cells are an extremely attractive energy conversion system for use in many industrial applications, including electric vehicles (EV) and on-site power plant, due to their inherently higher efficiency and lower emission when compared to that of internal combustion engines. Especially, the operation of proton exchange membrane fuel cell (PEMFC) at intermediate temperature (130-200 °C) has been considered to provide many advantages, such as improved CO tolerance of the Pt electrode, the reduction of the amount of Pt electrode materials, the higher energy efficiency, heat management, and cogenerations.^{1,2} However, customary hydrated perfluorosulfonic membranes, such as Nafion, are unstable at intermediate temperature, and proton conductivity decreases by the evaporation of water from the membrane and degradations of the molecular structure by irreversible reactions.³ Therefore, a proton conductor with high proton conductivity at intermediate temperatures has attracted much interest recently for solving problems in the current technologies.^{1,2}

Mesoporous inorganic materials have a pore size range of 2-50nm and have several properties that may be beneficial for their use as possible solid-state electrolyte alternatives.^{4–6} They include high specific surface area, open channels of large dimension, and open framework with an ordered or disordered interconnected internal structure, and chemical, structural, and mechanical variability that allows for significant optimization of electrochemical performance.^{6,7} Therefore, mesoporous materials as a proton conducting electrolyte for fuel cells have been reported.8 These mesoporous materials show the proton conductivity of 10^{-3} – 10^{-2} S cm⁻¹ at 25 °C under fully saturated humidification conditions (100% RH).8 However, at the intermediate temperature region, proton conductivity decreases by the evaporation of water because the origin of proton conduction in mesoporous material is based on the physisorbed water in the pore. Therefore, the mesoporous material with the high proton conductivity at the intermediate temperature region under 100% RH conditions has been hardly reported as far as we know.

Recently, we synthesized a TiO₂-P₂O₅ self-ordered, crystalline glass, mesoporous nanocomposite (CGMN) with a high thermal stability.⁹ This TiO₂-P₂O₅ CGMN has a high water-holding capacity by the chemisorption because the P₂O₅ constructs the P-OH group under high humidity conditions.¹⁰ Furthermore, TiO₂-P₂O₅ CGMN with crystal glass configuration is the thermostable material. Herein, we propose the utilization of TiO₂-P₂O₅ CGMN as a new intermediate temperature solid-state electrolyte for fuel cells. As a result, TiO₂-P₂O₅ CGMN indicates the high proton conductivity of 10^{-2} S cm⁻¹ at 160 °C under 100% RH conditions. Additionally, these conductivities were stable at intermediate temperature conditions.

The $TiO_2-P_2O_5$ CGMN was synthesized by the previously reported procedure.⁹ The Brunauer–Emmett–Teller (BET) surface area of $TiO_2-P_2O_5$ CGMN was about 200 m² g⁻¹. Figure 1 shows



Figure 1. TEM images of TiO₂-P₂O₅ CGMN.



Figure 2. Typical impedance response (Cole–Cole plots) of (\bigcirc) TiO₂– P₂O₅ CGMN and (\square) mesoporous silica at 160 °C under 100% RH conditions. Frequency range is from 1 Hz to 1 MHz. The insert indicated the high-frequency range (1 kHz to 1 MHz) of TiO₂–P₂O₅ CGMN.

the TEM images of TiO₂ $-P_2O_5$ CGMN. The TiO₂ $-P_2O_5$ CGMN indicated a uniform pore size with a diameter of 4 nm and a framework of 5 nm widths in the TEM images. The details of the TEM image are given in ref 9. These uniform structures and distances were also confirmed by the X-ray diffraction patterns (XRD).⁹

The powder sample of TiO₂-P₂O₅ CGMN was compacted into pellets and sandwiched between two gold electrodes. Additionally, we also used mesoporous silica, which can hold physisorbed water, as a comparative material. The proton conductivity measurements were demonstrated by the a.c. impedance method over the frequency range from 1 Hz to 1 MHz under 100% RH. In contrast, these samples did not indicate the electronic conductivity at the DC condition. Additionally, the diffusible ions, other than protons, have not existed in materials. Therefore, the measured impedance response indicates the proton conduction. Figure 2 shows the typical impedance response (Cole-Cole plots) of (\bigcirc) TiO₂-P₂O₅ CGMN and (\square) mesoporous silica at 160 °C under 100% RH conditions. The insert indicated the high-frequency range (1 kHz to 1 MHz)



Figure 3. (a) Proton conductivity of (O) $TiO_2-P_2O_5$ CGMN and (D) mesoporous silica in the temperatures range from RT to 160 °C under 100% RH conditions. (b) Arrhenius plots of the conductivity of $TiO_2\mbox{-}P_2O_5$ CGMN. Solid line is the result of the least-squares fitting. Activation energy (E_a) of the proton transport under 100% RH conditions was estimated from the slope.

of TiO₂-P₂O₅ CGMN. A typical Cole-Cole plot of TiO₂-P₂O₅ CGMN showed a feature similar to that of a highly proton conducting membrane, such as Nafion,³ the organic-inorganic hybrid membrane mixed with heteropolyacids11 and biomolecules composite materials.12 The resistances of CGMN were obtained from the extrapolation to the real axis.

Figure 3a shows the proton conductivity of (O) $TiO_2-P_2O_5$ CGMN and (\Box) mesoporous silica in the temperature range from RT to 160 °C under 100% RH conditions. The proton conductivities of TiO₂-P₂O₅ CGMN lightly increased with the cell temperature and reached a maximum conductivity at 160 °C. Surprisingly, the TiO₂-P₂O₅ CGMN indicated the high proton conductivity of 1.6 \times 10⁻² S cm⁻¹ at 160 °C under 100% RH conditions. These proton conductivities are as high a value as the inorganic proton conductor at intermediate temperature under 100% RH conditions. In contrast, mesoporous silica did not show the high proton conductivity; additionally, this conductivity slightly decreased with the increase of cell temperature because the hydrate water in the pore structure evaporates. So, to discuss the proton-transfer mechanism in CGMN material, we determined the activation energy (E_a) of proton conduction in mesoporous material. Figure 3b shows the Arrhenius plots of proton conductivity of TiO2-P2O5 CGMN. Solid lines in Figure 3b are the results of the least-squares fitting. The E_a values of proton conduction were estimated from the slope. The E_a of TiO₂-P₂O₅ CGMN was 0.09 eV. In contrast, mesoporous silica could not calculate the E_a since the proton conductivity decreased with the increase of cell temperature. This E_a is lower than that of anhydrous proton conductor ($E_a = >0.2 \text{ eV}$) based on a proton hopping mechanism.¹²⁻¹⁴ In fact, the proton conductivity of TiO₂-P2O5 CGMN was sensitive for the humidity, and this material could not give measurable proton conductivity (on the order of 10^{-7} S cm⁻¹) at 160 °C under anhydrous conditions (see Figure S1 in Supporting Information). These results suggest that the conduction behavior is controlled by the H₃O⁺- or H₅O₂⁺-mediated charge transport.^{13,14} We have considered as follows: the proton transfer in TiO₂-P₂O₅ CGMN with a high surface area is based on water behavior that chemisorbed on the pore wall because the P2O5 constructs the P-OH group under high humidity conditions.¹⁰ Therefore, the activation energy of 0.09 eV is related to the energy necessary for the dissociation of a proton from the hydroxyl group.

Inorganic proton conductors with the high proton conductivity of 1 \times 10⁻² S cm⁻¹, such as heteropolyacids (e.g., H₃PW₁₂O₄₀. 29H₂O and H₆GeW₁₀V₂O₄₀•22H₂O)^{13,15} and solid acidic salts (e.g., CsHSO₄ and CsH₂PO₄),^{13,16} have been reported. However, these proton conductors indicate the decrease of the proton conductivity by the evaporation of hydrate water above 100 °C or high water solubility. Furthermore, many hydrate compounds with water molecules in molecular structure become impossible to maintain because of the long heating in the intermediate temperature region.¹⁷ On the other hand, our mesoporous material is synthesized at the high temperature (>400 $^{\circ}$ C) and is stable at the intermediate temperature region. Additionally, by its high surface area, mesoporous material can maintain a lot of adsorption water in the pore structure. Especially, TiO₂-P₂O₅ CGMN has a high water-holding capacity by the chemisorption. As a result, CGMN material indicated the high proton conductivity with the thermal stability at intermediate temperature under 100% RH conditions.

In summary, we prepared $TiO_2 - P_2O_5$ CGMN with water-holding capacity at an intermediate temperature region. This TiO₂-P₂O₅ CGMN showed the high proton conductivity of 2×10^{-2} S cm⁻¹ at 160 °C under 100% RH. The CGMN may have a potential not only for the fuel cell electrolytes operated at intermediate temperature conditions but also for electrochemical devices, including electrochromic displays, chemical sensors, lithium rechargeable batteries, and others.

Supporting Information Available: Experimental procedure and Figure S1. This material is available free of charge via the Internet at http://pubs.acs.org.

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